



U.S. Department of Energy

Categorical Exclusion Determination Form

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Proposed Action Title: NEPA 4909 Rev 1, Test and Demonstration Facility

This document has been reviewed by a DC/RO and confirmed to be UNCLASSIFIED.

Program or Field Office: Y-12 National Security Complex, NNSA Production Office

Name: Johnny Skinner

Date: 05/24/2023

Location(s) (City/County/State): 350 Centrifuge Way, Oak Ridge / Anderson / Tennessee_

CNS eDC/RO ID: 607998

Proposed Action Description:

The National Nuclear Security Administration (NNSA) plans to further test and demonstration actions for sole purpose of research and development at the Test and Demonstration Facility (TDF), 350 Centrifuge Way, Oak Ridge, TN. This is an expansion of the original scope of Depleted Uranium Technology Testing for the Uranium Processing Facility (NEPA #4752). The facility is operated by Teledyne Brown Engineering (TBE), under contract to Consolidated Nuclear Security, LLC, and will serve the Y-12 National Security Complex's (Y-12) for specified test and demonstration actions. This facility will focus on research & development of modern technologies, or additional applications of existing technology, that are to be deployed at the Y-12 or other federal agencies. The additional scope of work to be conducted at this off-site facility will encompass: casting technologies (Microwave, vacuum arc remelt, vacuum induction, Cold-hearth), additive manufacturing, hot-press/ultrasonic cutting, and Calcliner testing and demonstration. Work for other federal agencies is within the bounds of the above scope. Demonstration actions undertaken at TDF are not for commercial deployment. Depleted Uranium is the only licensed radiological isotope used at TDF.

Rev.1 - The purpose for this revision/review is to ensure that existing material usage and activities continue to fall within the purview of this CX (B3.6 -small scale research and development).

Testing and demonstration for the purpose of research and development is currently being conducted at TDF under NEPA 4752 and 4909 Federal CXs. The facility is operated by Teledyne Brown Engineering under a subcontract with CNS, conducting test and demonstration activity for Y-12 Development Organization. Y-12 provides Depleted Uranium (DU) castings to TDF for further processing with a Vacuum Arc Remelt. TDF then ships this DU material back to Y-12 as feed stock to multiple programs and processes. Y-12 intends to process this material (on-site) up to and including the Process Prove In (PPI) step in weapons production, but will not use any of this TDF supplied DU to fulfill any production requirement supporting directive schedules. The PPI is to prove the process works correctly.

Categorical Exclusion(s) Applied:

B3.6, *Small-scale research and development, laboratory operations, and pilot projects*

For the complete DOE National Environmental Policy Act regulations regarding categorical exclusions, including the full text of each categorical exclusion, see Subpart D of [10 CFR Part 1021](#).

Regulatory Requirements in 10 CFR 1021.410(b):



The proposal fits within a class of actions that is listed in Appendix A or B to 10 CFR Part 1021, Subpart D. See paragraph above for specific categorical exclusion(s) applied.



The classes of actions listed in 10 CFR Part 1021, Subpart D, Appendix B include conditions that are integral elements of the class of actions which must be satisfied in order to determine that a proposal is categorically excluded under Appendix B. Specifically, a proposal must be one that would not:



(1) threaten a violation of applicable statutory, regulatory, or permit requirements for environment, safety, and health, or similar requirements of DOE or Executive Orders;



(2) require siting and construction or major expansion of waste storage, disposal, recovery, or treatment facilities (including incinerators), but the proposal may include categorically excluded waste storage, disposal, recovery, or treatment actions or facilities;



(3) disturb hazardous substances, pollutants, contaminants, or CERCLA-excluded petroleum and natural gas products that preexist in the environment such that there would be uncontrolled or unpermitted releases;



(4) have the potential to cause significant impacts on environmentally sensitive resources, including, but not limited to:



(i) Property (such as sites, buildings, structures, and objects) of historic, archeological, or architectural significance designated by a Federal, state, or local government, Federally recognized Indian tribe, or Native Hawaiian organization, or property determined to be eligible for listing on the National Register of

Historic Places;

- ☒ (ii) Federally-listed threatened or endangered species or their habitat (including critical habitat) or Federally-proposed or candidate species or their habitat (Endangered Species Act); state-listed or state-proposed endangered or threatened species or their habitat; Federally-protected marine mammals and Essential Fish Habitat (Marine Mammal Protection Act; Magnuson-Stevens Fishery Conservation and Management Act); and otherwise Federally-protected species (such as the Bald and Golden Eagle Protection Act or the Migratory Bird Treaty Act);
- ☒ (iii) Floodplains and wetlands (as defined in 10 CFR 1022.4, "Compliance with Floodplain and Wetland Environmental Review Requirements: Definitions," or its successor);
- ☒ (iv) Areas having a special designation such as Federally- and state-designated wilderness areas, national parks, national monuments, national natural landmarks, wild and scenic rivers, state and Federal wildlife refuges, scenic areas (such as National Scenic and Historic Trails or National Scenic Areas), and marine sanctuaries;
- ☒ (v) Prime or unique farmland, or other farmland of statewide or local importance, as defined at 7 CFR 658.2(a), "Farmland Protection Policy Act: Definitions," or its successor;
- ☒ (vi) Special sources of water (such as sole-source aquifers, wellhead protection areas, and other water sources that are vital in a region); and
- ☒ (vii) Tundra, coral reefs, or rain forests;
- ☒ 5) involve genetically engineered organisms, synthetic biology, governmentally designated noxious weeds, or invasive species, unless the proposed activity would be contained or confined in a manner designed and operated to prevent unauthorized release into the environment and conducted in accordance with applicable requirements, such as those listed in paragraph B(5) of 10 CFR Part 1021, Subpart D, Appendix B.
- ☒ There are no extraordinary circumstances related to the proposal that may affect the significance of the environmental effects of the proposal. Extraordinary circumstances are unique situations presented by specific proposals, including, but not limited to, scientific controversy about the environmental effects of the proposal; uncertain effects or effects involving unique or unknown risks; and unresolved conflicts concerning alternative uses of available resources.
- ☒ The proposal has not been segmented to meet the definition of a categorical exclusion. Segmentation can occur when a proposal is broken down into small parts in order to avoid the appearance of significance of the total action. The scope of a proposal must include the consideration of connected and cumulative actions, that is, the proposal is not connected to other actions with potentially significant impacts (40 CFR 1508.25(a)(1)), is not related to other actions with individually insignificant but cumulatively significant impacts (40 CFR 1508.27(b)(7)), and is not precluded by 40 CFR 1506.1 or §1021.211 of this part concerning limitations on actions during EIS preparation.

Based on my review of the proposed action, as NEPA Compliance Officer (as authorized under DOE Order 451.1B), I have determined that the proposed action fits within the specified class(es) of action, the other regulatory requirements set forth above are met, and the proposed action is hereby categorically excluded from further NEPA review.

NEPA Compliance Officer:

Date Determined:

Chloe L. Hutchison

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Hutchison
Date: 2023.05.24 09:27:07 -04'00'

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