



UPF COUPLING ALIGNMENT INSPECTION RECORD

Work Package No.: _____
 Task No.: _____
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DMC NO.:		DATE:	
PROJECT NO.:		PROJECT NAME:	
QUALITY LEVEL:	QUALITY (Q)	RISK SIGNIFICANT (RS)	COMMERCIAL CONTROL (CC)
EQUIPMENT ID:		DESCRIPTION:	
STARTUP SYSTEM ID:		PO/ITEM NO.:	
BLDG/AREA:		ELEVATION:	SYSTEM:
REFERENCE DOCUMENT NO.:		REV. NO.:	REFERENCE DOCUMENT NO.:
			REV. NO.:
MANUFACTURER:		MFG S/N:	
COUPLING TYPE:		S/N & MODEL:	
MANUFACTURER RECOMMENDED GAP:			
<p style="text-align: center;">COUPLING GAP (FURTHEST SPREAD)</p> <p>THRUST (END PLAY) THRUST (END PLAY)</p> <p>DRIVE DRIVEN</p> <p>RIM RUNOUT (T.I.R.) RIM RUNOUT (T.I.R.)</p> <p>FACE RUNOUT (T.I.R.) FACE RUNOUT (T.I.R.)</p>			
SINGLE ROTATION		DOUBLE ROTATION	
RIM RUNOUT A	FACE RUNOUT A	ANGULAR ALIGNMENT	
RIM RUNOUT B	FACE RUNOUT B	OFFSET (PARALLEL) ALIGNMENT	
ALIGNMENT:	Hot Cold	INDICATOR ON:	Driver Driven
ALL READINGS TO NEAREST: 0.0005 inch (0.0127 mm) Other:			



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PROJECT NO.:		PROJECT NAME:			
INSPECTION DESCRIPTION	ACC	REJ	N/A	FE (initial/date)	QCE/PI (initial/date)
Hold-Down Bolt Check					
Coupling Cleanliness					
Pump/Motor Base Grout					
Coupling Guard Installed					
Pipe Strain Checked					
Operation Lubrication Complete					
COMMENTS:					
FE: (print/sign)				DATE:	
QCE/PI: (print/sign)				DATE:	