

My signature on the corresponding CFN-1251, UPF Construction Attendance Sheet, indicates that I have read the JHA and have received answers to any questions I had relative to the JHA. My signature further indicates my willingness to comply with the provisions and requirements of the JHA.

JHA NO.:	JHA NO.: JHA-00743		REV:	3	ISSUE DATE: 2-28-25		
JHA TITLE: I&C Supports WORK Installation			WORK PA	CKAGE NUMBER: N/A	SPECIFIC N/A LOCATION:		
Activity	Sub-Activity	Hazard		Control			
Work at Heights (Life Critical Activity)	General Requirements	Fall to Ele Below	evation	Review the applicable work activities and implin JHA-00717 , <i>Elevated Work</i>	ement the associated work controls listed		
Barricades and Signs	General Requirements	Improper Control a Commun	nd	Review the applicable work activities and implin JHA-00712 , <i>Barricades, PPE, FLHA</i>	ement the associated work controls listed		
Grinding Activities	ling Activities Grinding Activities on Uncoated Metal	Flying Pa	rticles	· Reference ML-SH-801768-A002, UPF I	Eye and Face Protection List.		
		(Debris) Grinding Failure	Wheel	• Ensure the grinding wheel is rated for higher revolutions per minute (RPM) than the grinder. Ensure the guard is on the grinder.			
	Loss of Tool Control -		Use the tool handle(s) to maneuver the grinder				
		Laceration (Grinding Activities)		· Hand-held grinders shall be equipped w	vith a constant pressure switch		
		Burn Fire (Hot Work)	·	 Wear a shirt, jacket (or equivalent) made from heavier materials (e.g., heavy cotton, denim) that overlap footwear to prevent spatter from entering 			
			K)	 Wear pants/trousers made from heavier materials (e.g., heavy cotton, denim) that overlap footwear to prevent spatter from entering 			
				 Wear clothing that is free from pockets, hoods, or cuffs that can trap sparks or slag. Keep sleeves and collars buttoned 			
				Ensure the material being cut is secured via approved methods (i.e., bench vise, c-clamp)			
				NOTE: Never hold the material that is being cut!			
				NOTE: Pockets that are covered or equipped with closeable flaps are acceptable. If not in a Designated Hot Work Area, contact the Permit Authorizing Individual (PAI) for a Hot Work Permit and follow the permit requirements.			
Dropped Object Prevention	General Requirements	Dropped Objects		Review the applicable work activities and implement the associated work controls listed in JHA-00715 , <i>Dropped Object Prevention</i>			

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Activity	Sub-Activity	Hazard	Conti	rol				
Portable Band Saws			the blencas Alway clamp	Always keep both hands on the tool handles. Always keep your hands out of the line of the band saw blade. Ensure the material being cut is secured via approved methods (i.e., bench vise, c-clamp). NOTE: Never hold the material that is being cut!				
				Prevent unintent	tional starting. Ensure	ned full speed before state the switch is in the off pack, picking up or carr	position before	
			•	Remove any adj	usting key or wrench	before turning the power	er tool on.	
			•			g and balance at all tim		
			movir	Do not wear loosing parts.	se clothing or jewelry	. Keep your hair, clothin	g and gloves away from	
			-	Do not force the	power tool. Use the	correct power tool for yo	our application.	
Manual Material Handling	Pallet Jack Use	Muscle Strain/Sp		 Do not overload the machine. Be aware of dynamic loading! Sudden load movement may briefly create excess load causing product failure 				
Ergo		Ergonom	ics .	· Use as intended only. Do not use machine to support personnel				



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Activity	Sub-Activity	Hazard	•	Control	•			
		Pinch Points Crushed By Struck By Caught Between		Always load the machine evenly and ce Keep clear of fork and load while raised Only use on flat, level surface able to we	d rithstand weight of ma			
Manual Material	Manual Material			Never leave a loaded machine unattend in use Inspect before every use do not use if p Supervisors will be trained in the basics.	parts are loose or dam	naged.		
Handling	Handling	Strain/Sp Ergonom Pinch Po	nics pints	 basic controls, and conducting basic risk asses Where manual handling is unavoidable assessment as part of the FLHA process and Inspect for shifted loads, stored energy Keep hands and arms clear when stack Remove/protect sharp edges with "softed to understand safe lifting limits during to 801768-A128, UPF Ergonomics Lifting Guide 	essments for material , the supervisor will co follow up with employ , or loose items prior to king material eners" prior to lifting manual material hand lines	handling work onduct an informal risk vees before work starts to unloading ling, refer to OT-SH-		
Compressed Gas, Liquefied Petroleum Gas, and Inert Gas Use	General Requirements	Explosion		Review the applicable work activities and imp in JHA-00713, Compressed Gas, LPG, and II	nert Gas			
Hazardous Material Use				 Hazardous materials must be stored in containers compatible with the material and in a way that protects human health and the environment from unintended exposure to the hazards associated with the materials A "first in, first out" storage strategy must be used to help Ensure material does not 				
		1116		expire and become a waste product				



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Activity	Sub-Activity	Hazard		Control				
				 Storage must be performed in accordary requirements, paying attention to storage tenthus waste generation 	•			
				Storage areas must be kept organized inventoried, and segregated considering their		d,		
Hazardous Material Labeling of Hazardous Materials		Inadequa Commun	ate Hazard iication	· Labeling of hazardous materials shall Labeling Instructions	be in accordance with Appendix B, Cor	ntainer		
			Labels shall have the Product Identifie thereof that can provide employees with the health hazards of the hazardous chemical					
				Project Personnel may transfer hazard portable container for immediate use during to		a suitable		
				Individual stationary containers (e.g., so ther appropriate signage attached to them to manufacture's original label		ds, or		
Hazardous Material Use	Use and Disposal of Hazardous	Contact of Chemical	ls	Contact IH or ES&H Representative if UCN-23353 SDS Evaluation Form is not completed for the specific chemical/product that you are working with				
	Materials	(adsorpti inhalation ingestion	٦,	 Review UCN-23353 and the Safety Data Sheet (SDS) of the chemical/product prior to starting the work 				
		Asphyxia	ıtion)	· Follow the assigned work controls spe	cified in the SDS Evaluation Form			
		Improper Disposal of Hazardous Materials		 Disposal of hazardous materials shall be in accordance with the completed UCN- 23353 for the given product/chemical and in accordance with PL-SH-801768- A002, Construction Waste Management Plan for the Uranium Processing Facility 				



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Activity	Sub-Activity	Hazard	(Control					
Fire Prevention, Protection, and Hot Work	General Requirements	Fire		Review the applicable vin JHA-00719 ,	work activities and imple	ment the associated	work controls listed		
Personal Protective	Hearing	Noise		Refer to ML-SH-801768-A011, Sound Levels of Common Construction Power Tools					
Equipment (PPE)	Protection - Noise Levels Between		·	 Wear approved single hearing protection devices with a minimum NRR of 21 					
	Eighty-Five (85)			 Barricade and Si 	ignage:				
	and Ninety-Nine (99) dBA.		F	o Install caution sign, or caution barricade tape with caution signs or tags requiring hearing protection on the barricade to establish the eighty-five (85) dBA boundary around the work area					
				o Contact Industrial Hygiene to evaluate noise levels for new/changed work activities or when working in enclosed areas.					
Personal Protective	Hearing	Noise		 Reference ML-S 	H-801768-A011 Sound I	_evels of Common C	Construction Power Tools		
Equipment (PPE)	Protection - Noise Levels over One- Hundred (100)			 At a minimum, wear single hearing protection devices with NRR of 33 (i.e. red, white and blue foam earbuds) AND ear muffs 					
	dBA		;	 Contact IH or ES&H Representative if the anticipated noise levels are greater than 114dBA prior to engaging in the activity 					
		r	 Use employee and or job rotation to reduce the time of exposure. When performing activities in enclosed spaces such as enclosed cells, pits, vaults or other similar spaces that may adversely affect noise levels or where multiple noise sources are present contact ES&H for further evaluation 						
			-	 Barricade and Si 	ignage:				
				o Install danger barrio dBA boundary area	cade tape with danger si	gns or tags to identil	fy the one hundred (100)		



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Activity	Sub-Activity	Hazard	Control			
				side of danger barricade evaluate size of these bo		aring protection required
			o Contact IH to even enclosed areas.	aluate noise levels for ne	w/changed work activi	ties or when working in
Fire Prevention and Protection	Fire Occurrence	Fire				ating themselves and orm or direct the following
			· Step 1 – Yell			
			Step 2 – Notify the	Y-12 Operations Center (OC) by:	
			o Activating a fire	alarm (pull box), if availat	ole	
			o Calling 911 from	a Y-12 landline		
			o Calling Y-12 OC	at (865) 574-7172 from a	a cell phone	
			o Contacting the C	DC via Channel 1 from a F	Project radio	
				supervisor/superintendent be forwarded to the Y-12 (ormation regarding the fire
			NOTE: Use the pho building location.	netic alphabet when callii	ng the OC to avoid cor	nfusion identifying the
			small, early-stage fill should be taken only	/ after reporting the fire, p re using an available ports y if personnel believe it is afe escape route is readily	able fire extinguisher. within their capability	This voluntary action to safely extinguish or
Safety Watch	Process	Emerger		mergency, individuals per respond to the emergenc		



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Activity	Sub-Activity	Hazard		Control		•		
Safety Watch	ty Watch Fire Watch Fire Hot \			A worker assigned as a	a Fire Watch:			
				 Must wear an orange Equipment and Safe W 	ange vest in accordand ork Apparel	ce with UPF-CP-205,	Personal Protective	
			Directly observed Hot Work permit, are m progress or until such a Fire Watch	aintained. Such obser	vations will continue v			
					lag exist. Fire Watche	es will watch for fires in all		
				 The Fire Watch of permit, and keeps other 	ensures that the Hot W r personnel from enteri			
				More than one Fire Watch is required if:				
				o Combustible mater directly observed by the grating surfaces adjace	e initial Fire Watch are	present (e.g., when w	eration and that cannot be velding or cutting over	
					sible for the welding an		the prevention of fires. then requires additional	
				o The Fire Watch will have the authority to stop welding and/or cutting work activities if unsafe conditions develop				
				In the event of a fire, the Fire Watch:				
				· Follow the Fire Occurrence steps outlined above for proper notification				
				 May attempt to e 	extinguish the fire			



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Activity	Sub-Activity	Hazard	•	Control	•			
				The Fire Watch shall notify the ESH-R may be refilled and appropriate clean up and	R if any fire extinguishers are discharged so they disposal of the material can be completed.			
				Upon completion of the job and after it has b materials are present, the Fire Watch returns location				
Safety Watch	Equipment Watch (Spotter)	Moving E	Equipment	adequate clearance between the equipment jointly identify and discuss responsibilities, m	ed to execute the task successfully leveraging the			
				The following practices should be con	sidered when planning the activity:			
				o Achieving eye contact and an acknowled walking near or around heavy equipment	Igment from the equipment operator before			
				o Never having Spotters stand within the blind spot of equipment operators or truckers				
				o Never allowing personnel to stand within operating	the swing radius of equipment while it is			
				o Checking around and underneath trucks them	and equipment for personnel before operating			
Safety Watch	Overhead Safety Dropped Objects Watch		Objects	An Overhead Safety Watch is utilized to protect personnel from hazards created during elevated work. Examples include:				
				Short duration tasks with low-risk for dropped objects or similar hazards (e.g., inspections, moving cords, layout/measurements)				



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				 Work activities in remote areas that are not pedestrians/personnel and will not be impacted b lots, laydown areas, etc.) 		
				In conjunction with a barricade for elevated ratio of barricade cannot be achieved)	d work/overhead ha	azards (e.g., when 2:1
				 Prior to implementing an Overhead Safety evaluated by the Responsible Superintendent (Di on the applicable FLHA for the activity 		
				· When an Overhead Safety Watch is used,	the following will a	pply:
				o The Overhead Safety Watch must be strategi essential personnel and vehicular traffic from enter Watches may be required for activities with a larg spots	ering the overhead	work area. Multiple
				o The Overhead Safety Watch will notify approa		
				o The Overhead Safety Watch will perform task line-of-fire hazards created by the elevated work		tion and remain clear of
				o If access to a work area below the elevated we shall stop the elevated work and have it placed in workers in the area.		
Working with Materials Containing Respirable	Housekeeping	Inhalation Particula	n of tes (Silica)	 Compressed air cleaning of surfaces or cloused in conjunction with a ventilation system that by the compressed air. Workers shall use a ventil particulate air (HEPA) filter or other approved me necessary 	effectively capture lation system with	es the dust cloud created a high-efficiency



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Crystalline Silica (RCS)				Dry sweeping or dry b applicable project personnel filtered vacuum cleaner				
				· Concrete slurry (e.g., f	rom dust control met	thods or excess w	ater from concrete	
				cleaning) shall be removed for placed into appropriate concurrence accumulation of silica dust of	rete washout bins, co			
Working with	i.e., Drilling into	Flying Pa		Reference ML-SH-801768-A002, UPF Eye and Face Protection List				
Materials Containing Respirable Crystalline Silica (RCS)	Concrete	Inhalatio Particula Environn Waste	tes (Silica)	Fully and properly imp protection requirements spec performed using wet method Hygiene. For tasks using loc according to the manufacture	cified for the equipments, apply water at suffeal exhaust ventilation	ent/tasks in ML-SF ficient flow rates d i, use the tool and	etermined by Industrial	
				For tasks performed in needed to minimize the accu Table 2, then a minimum of a be worn	mulation of visible ai a half face respirator	rborne dust. If a re (APF 10) with P10	espirator is required per 00/HEPA cartridges shall	
				 When conducting periodic maintenance of the HEPA vacuums (i.e., changing the bags, filters, etc.) at a minimum wear a half-face respirator (APF 10). Handle parts and components of the vacuum with care not to suspend the material accumulated on the surfaces 				
				Barricade and Signage				
				o Install danger barricade t requires respiratory protection			gs around the activity that nnel	



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Activity	Sub-Activity	Hazard		Control	<u>.</u>			
				o Transfer silica dust contained by HEPA "Special Waste" staging area for disposal (area)				
				o Slurry material generated by wet control methods should be collected with other solid concrete debris and transported/deposited in the BNI concrete wash-out area.				
Field Level Hazard Assessment (FLHA)	Field Level Hazard Assessment Process	Unidentified and Unmitigated Hazards		FLHA is a pre-task briefing that must be used daily by crews at the beginning of their work shift or when new tasks are undertaken. It is a process of employee participation to identify and mitigate environmental, safety, and health risks and hazards associated with their planned work that day. The JHA process must not replace, or be a substitute for, the daily FLHA process.				
Field Level Hazard Assessment (FLHA)	Implementing Field Level	Unidentified and Unmitigated		Prior to beginning work activities each day or after an extended break or interruption (e.g., shift change, weekend), perform the following:				
	Hazard Assessment	Hazards		· Perform a Walkdown and review the	work location with involve	ved personnel		
	7.000001116111			Review area hazards to ensure they in place to eliminate/reduce them	are identified and hazar	d controls/mitigations are		
				Ensure there are no new hazards unidentified and uncontrolled by the approved JHA				
				Using UCN-23552, perform the following:				
				o Conduct a FLHA briefing with the work	crew and support discip	lines		
				o Resolve any issues/concerns with the work crew				
				o List and discuss the scope of work, anticipated hazards, and controls/mitigation measures for the work to be performed				
				o Ensure personnel document participation	on in the "Employee" sec	ction of UCN-23552		
				o Conduct appropriate FLHA briefings when any of the following conditions exist:				



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				· The work area changes			
				· Personnel with different classifications	will be working in close proximity		
				Differing types of work are performed in	in close proximity		
				The work activity changes			
				· The Responsible Superintendent deen	ns it necessary		
Hoisting and				applicable at the end of each shift at the desi review/de-briefing section must be completed. Never conduct lifting operations, unles	d before submitting these forms to UPF DMC.		
Rigging Work Operations (Life Critical Activity)	Requirements	Material Tipping I Crushing Falling N	Injuries				
				Inspect Rigging equipment prior to use			
				Never hoist loads over other people			
				Never work within a load shadow (i.e.,	· ,		
				 Never cross a barricade that controls an area with a suspended load, unless you are a member of the lift team and you are authorized to enter the controlled area. 			
Bull Rigging (Life Critical Activity)	Training and Competent Personnel	Loss of 0 Material Tipping I Crushing Falling M	Injuries	Persons involved in planning and executing I projects shall be trained and qualified to perform Y17-95-64-900, UPF Bull Rigger Qualification	form their assigned tasks in accordance with		



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Activity	Sub-Activity	Hazard		Control				
Bull Rigging (Life Critical Activity)	Categorization of Bull Rigging Operations	Loss of C Material Loads Cr Injuries F Material	Tipping rushing	In order to prescribe the exrisk of each Bull Rigging op RS/BR PIC as being either characteristics in accordance	eration, all Bull Riggin "Critical" or "General"	g operations shall based on the oper	be categorized by the rational risk	
Bull Rigging (Life Critical Activity)	Equipment	Loss of C	Tipping	All rigging shall be us specifications and/or guidel		nded by the manu	facturer and within their	
	Loads Crushing Injuries Falling Material			• All elements of the rigging arrangement shall always be used within their rated capacities after applying appropriate rating reduction factors for the mode of use (D/d ratio, side loading capacity, hitch configuration used, etc.)				
				• A qualified rigger shall inspect rigging equipment prior to use and as necessary during its use to Ensure it is safe.				
				If a piece of lifting or load re tag shall be attached to it a or designee for repair or rep economic repair shall be re Equipment shall be updated	nd the equipment shal placement. Defective on ndered unusable and	I be returned to the equipment deemed	e Rigging Superintendent d beyond practical or	
				Periodic and annual 875, UPF Control of Hoistir			ance with Y17-95-64-	
				All lifting and load restraint	equipment and access	sories must be sto	red in a controlled area.	
Bull Rigging (Life Critical Activity)	Structural Steel Limitations	Loss of C Material Loads Cr	Tipping	Suitable structural ar points shall be adequate fo rigging will impose			chment of rigging those itude and direction) the	



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Activity	Sub-Activity	Hazard	•	Control					
		Injuries F Material	alling	_		shall not be permitted u designed as a primary	inless the member is pipe and/or mechanical		
				If a visual assess proposed anchor point, confirmation. If any pot anchor point and the w Field Engineer consulter.	the BR PIC shall elemential discrepancies a eight of the load, then	vate the concern to PF are noted between the	capacity of the rigging		
				Steel grating, landscape timbers, scaffolding, conduit, and piping shall not be used as anchor points to support rigging hardware. All anchors shall be verified by Project Field Engineering for proper capacity and suitability for suspended rigging hardware and subsequent loadings.					
Bull Rigging (Life Critical Activity)	Temporary Load Support	Loss of C Material Loads Ci Injuries F Material	rushing		Rigging Superintende ecessary to positively	ent or designee, shall d secure and control the	ne work shift, the BR PIC, etermine the equipment e load in a temporary		
		Waterial		al lifting devices (e.g., chain uctural components, material, which the use began. For used as a temporary support lifting devices and synthetic 4 hours					
				All loads that will be suspended by a mechanical lifting device and not immediately placed into final position should be properly secured with pipe hangers, pipe shoes, and/or other supports with a known and adequate, working load limit					



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Activity	Sub-Activity	Hazard		Control						
				A Qualified Bull Rigger must complete the in direction of the Rigging Superintendent or de		pipe supports under the				
				In all cases where a load is left suspended, and danger hard barricade that secures the drop equipped with signage indicating the susper personnel only.	zone hazard area. The	e barricade shall be				
Bull Rigging (Life Critical Activity)	Monitoring the Operation	Loss of C Material Loads Ci Injuries F	rushing	The BR PIC monitors the execution o on track, that conditions remain within estab are presenting themselves						
		Material	ag	The BR PIC ensures loads and rigging equip operation is progressing as planned and the monitoring is particularly important when upon shifting of weight occurs, the operation shall adequately understood and the BR PIC and resume operations. If necessary, the assistativestigate.	e rigging equipment remending or flipping loads be stopped until the re Bull Rigging team are	nains within capacity. This If any unanticipated ason for the weight shift is satisfied it is safe to				
				The BR PIC ensures the load is not complet confirmed that the load is leveled/aligned as						
Mobile Elevated Work Platforms	General Requirements	Contact	ling	Never operate any mechanical elevate	ed work platform withou	ut documented training				
(MEWPs) (Life Critical Activity)		Structure Equipme	,	 Never stand on the toe board, mid-rai 	il, or top rail of the bask	et				
	,,			 Never work from the basket without being tied off to the manufacturer's designated anchor point, even during ground positioning 						
		Entrapmo	ent	 Never exit the basket at height unless prior, documented approval for the deviation has been obtained from Project ES&H personnel 						



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		Limited Access/E Dropped Electrica Fall to El	Objects I Shock	Operations, which apply subcontractors	to all construction s					
		Below		in accordance with the re or before each use, a trai document the results on	ined operator will v		ne beginning of each shift tionally test the lift and			
				• Ensure the lift style in use is appropriate for the work task and location (e.g., indoors versus outdoors)						
				 Follow all directions related to adverse weather conditions, including lightning and high wind speeds 						
				The operator/safet can be protected from the stored in a central location.	e elements. If this o	cannot be accomplished				
				All controls must be plainly marked as to their function						
				All capacity and war platform/basket and group		e in place, secure, and	legible, at both the			
				platform/basket. The fire displacement of the extin	extinguisher shall be guisher. Scissor life	ts must be equipped wit	as to prevent			
				Boom-type aerial li	ifts must be equipp	ed with anti-entrapment	devices			
				Aerial/scissor lifts a documented on a UCN-2		daily before use or at cor Lift Daily Checklist	rew/shift change and			



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Mobile Elevated Work Platforms	Operating Requirements	Contact v	ling	Only trained and qualified personnel sl with the following:	hall operate	aerial or scissor	ift devices in accordance		
(MEWPs) (Life Critical Activity)		Structure Equipme Commod	nt, or	All personnel must wear an app Section 3.0, Fall Prevention and Prote		in accordance w	ith the requirements of		
		Fire Entrapment Limited Access/Egress Dropped Objects Electrical Shock Fall to Elevation Below		The basket or platform of the aedesign lifting load capacity. The weight baskets or platforms will be included a contained inside the aerial/scissor lift to Responsible Supervisor and an ES&H before lifting the material Aerial/scissor lift platform or base nor be allowed to rest on any structure.	at of personners part of the basket or plad Representa	el, tools, and mat total load capaci atform, obtain app ative, and docume	erials in aerial/scissor lift ty. If material cannot be proval from the ent on the FLHA Card		
				When aerial/scissor lift equipme positioned on a solid surface	ent is used w	rith outriggers, ou	triggers shall be		
				Personnel shall stand firmly on to the edge of the basket/platform or user work positioning					
				Personnel riding in the equipme raising or lowering the basket use interest.					
				Do not tie electrical cords, weldi operated (traveling horizontally or verti		hoses to an aeria	al/scissor lift when		
				 When at the work location, the operator should engage the emergency stop function and close the platform mounted control panel cover (if equipped) to prevent accidental movement 					
Mobile Elevated Work Platforms		Limited Access/E	gress	Aerial/scissor lifts may be used to acceentering the lift platform under the following			ructures by exiting or		



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(MEWPs) (Life Critical Activity)	Exiting Aerial/Scissor Lifts at Elevation	Dropped Electrica Fall to El Below	Shock	access the ele The Responsi approve the acceptance Personnel mu entering or exceptance Personnel must ensure	(e.g., stairs) If is the safest means to				
Ladders	General Requirements	Fall to El Below Dropped		Type 1A or greater	vendor-certified as Ar	merican National Stand	dards Institute (ANSI)		
				 Only nonmetallic ladders will be purchased and used on the site (fiberglass ladders are recommended) 					
				Tripod ladders (la	adders with three legs)	are prohibited			
				Straight ladders	onger than 20 feet are	prohibited			
				 Extension ladder 	s longer than 36 feet a	are prohibited			
				 Stepladders and 	platform ladders longe	er than 12 feet are pro	hibited		
				All portable ladde	ers will be equipped wi	th nonskid feet			
Ladders	Ladder Use	Fall to El	evation	Inspect ladders prior to	use to verify:				
		Below Dropped	Objects	All hardware and fittings are securely attached and the movable parts operate freely without binding or undue play					



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Activity	Sub-Activity	Hazard	Control						
			· Lado	ler rungs ar	e free from grease	, oil, mud, and other mater	ials		
			· Lado	ler safety fe	et and other auxili	ary equipment are in good	condition		
			· Lado any other for			or missing steps, rungs, cl	eats, broken side rails, or		
			- Two or m two people - Place por another pe - Personne grasp the la - Do not ca - If working - Prevent u overhead h - Do not sta - Do not sit - When acc landing sur	e ladders in ore people of table ladder reson to prevaled from portal nauthorized arzards are and on the pon or strad dessing ano face. If this	will not work from the son a level and sign the ladder when as sor tools in hands ble ladders, then relevation or top step dile a stepladder to the relevation, extends and possible because.	o of a stepladder (i.e., top to perform work	s specifically designed for hem or have them held by duse both hands to adding ladders side rails) of the ladder cades or flagging when wo steps) 6 inches beyond the upper puration, install a grab		
Ladders	Ladder Inspection	Fall to El Below				ent quarterly color code ma a "Do Not Use" tag until ins			



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Activity	Sub-Activity	Hazard	Control					
		Dropped	Objects	Ladders that are damaged or defecti the point of discovery using a "Do Not Use"	ve shall be immediately tagged out of service at tag and returned to the Tool Crib			
Ladders	Ladder Storage	Fall to El Below		When not in use, store portable ladders sunlight store ladders away from excessive	ers to protect them from the elements and direct heat and in areas with good ventilation			
		Dropped	Objects	Other materials are not to be stored.	on ladders			
Orbital Sanding on Coated Metals	Metals Requirements Inhalation of		n of	Employ good personal hygiene techridrinking, eating, or smoking	iques such as washing your hands before			
		Particulates		 Use an orbital sander with vacuum attachment with HEPA filtration OR when ventilation is not feasible, at a minimum a half-face Air Purifying Respirator (APF 10) with a HEPA/P 100 filter is required 				
				 If local exhaust ventilation requirement cannot be met, install danger barricade tape with completed danger signs or tags around the coatings removal activity to adequately protect adjacent personnel 				
Welding, Cutting, and Brazing	General Requirements	Inhalation Coating I Burns Flying Pa Arc Flash Shock Fire (Hot Ingestion	Fume articles n Work)	Review the applicable work activities and implement the associated work cont JHA-00719, Fire Prevention, Protection, Hot Work and Welding.				
Welding, Cutting, and Brazing	Material Fit- up/Tack Weld Activities	up/Tack Weld Burns			a assisting with the weld/hotwork activities (i.e., priate to the hazard (e.g., gloves, category 2 weld l, etc.)			
				NOTE: The "immediate area" consists of the direct work face, weld screened area, aerial lit platform/basket, etc.				



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Activity	Sub-Activity	Hazard	•	Control					
				The assigned PPE activity (e.g., sparks, slag directly watching the welcome).	kers from secondary haza debris) and is not intende				
Welding, Cutting, and Brazing	Brazing Arc Welding Welding Fume (SMAW) on Carbon Steel			Outdoors: Provide local welder/operator with an ir OR discharge exhaust air exhaust air to be drawn b	nline high efficien outdoors to a lo	cy particulate air (HEPA) cation that does not affec	filter (i.e., fume extractor)		
	(Stick Welding)			When ventilation is not fe with a HEPA/P 100 filter i		num, a half-face Air Purify	ying Respirator (APF 10)		
				Indoors or Enclosed Ard feet per minute per welde (i.e., fume extractor) OR of other workers or allow ex	r/operator with a discharge exhaus	n inline high efficiency pa st air outdoors to a locatic	rticulate air (HEPA) filter on that does not affect		
				When local exhaust venti general/mechanical venti (APF 10) with a HEPA/P	ninimum, use a half-face				
				Barricade and Signage: danger barricade tape wit adequately protect adjace	th completed dan				
				Wear safety glasses and	a welding hood v	vith a lens shade as follow	WS:		



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Activity	Sub-Activity	Hazard		Control						
					Arc Current (Amperes)	Minimum Protective Sha	ade	Suggested* Shade No. (Comfort)		
					Less than 20	4		4		
					20 - 40	5		5		
					40 - 60	6		6		
					60 - 80	8		8		
					80 - 300	8		9		
					300 - 400	9		12		
					400 - 800	10		14		
Welding, Cutting,	Gas Tungsten Arc	Arc Flash		Wear safety glasses and a welding hood with a lens shade as follows:						
and Brazing	Welding (GTAW)/Tungsten Inert Gas (TIG) on	Inhalation Welding			Arc Current (Amperes)	Minimum Protective Sha	ade	Suggested* Shade No. (Comfort)		
	Carbon Steel				Less than 50	8		10		
					50 - 150	8		12		
					150 - 500	10		14		
				Indoors:		neral/mechanical ve	entilation	, no additional controls re		
				at hand.	/Confined Areas: (Contact IH for additi	onal and	I specific controls for the	conditions	



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JHA TITLE:	I&C Supports Installation		WORK PA	PACKAGE NUMBER: N/A SPECIFIC N/A LOCATION:					
Activity	Sub-Activity	Hazard		Control		<u> </u>			
Welding, Cutting, and Brazing	Gas Tungsten Arc Welding (GTAW) /	Hexavale Chromiur	n			debris from work cloth duled breaks and at t			ium prior to
	Orbital Welding on Stainless Steel, Hastelloys	Inhalation Welding Arc Flash	Fume			ising a HEPA vacuum or sweep) at the termi			generation
	and Inconels			Outdoors	Ensure adequate r	natural ventilation, no	additional contro	ols.	
				Indoors: E	nsure adequate ge	neral/mechanical ven	tilation, no addit	ional controls.	
				at hand.		ontact IH for additiona	•		conditions
				Wear safe	ty glasses and a we	lding hood with a lens	s shade as follov	ws:	
					Arc Current (Amperes)	Minimum Protective Shad		ted* Shade Comfort)	
					Less than 50	8		10	
					50 - 150	8		12	
					150 - 500	10		14	
Removal of Fireproofing	Cementitious Fireproofing (via non-powered tools)	Environm Waste Inhalation		etc.). Place appropriate	e debris in clear bag e Special Waste Sta	ofing chips, dust or filings and seal with zip tienging Area (for silica c	e, duct tape, or ke containing waste	knots and transp e)	, vacuum, port to the
					•	roofing with water to r	•		
Removal of Fireproofing	Intumescent Fireproofing (via powered tools)	Environm Waste Inhalation		etc.). Place		ofing chips, dust or fili gs and seal with zip tie ea			



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Activity	Sub-Activity	Hazard		Control	<u> </u>	
				Where intumescent fireproofing is be all intumescent fireproof coatings shall be sarea of heat application. The area of heat a or arc contacts and any adjacent surface w raised by heat transfer. This also includes the Aminimum of a half-face Air Purifyin	tripped back a distance or pplication means the surface temperature he backside of the weld join to the temperature of the weld join to the we	f four (4) inches from the ace area that the flame may be appreciably bint when it's accessible.
				required	g Kespirator (AFF 10) wit	ITATILE AVE TOO IIILEETIS
				· P100 Particulate filters need to be re	placed when:	
				o The user has difficulty breathing comforesistance resulting from particle buildup	rtably or notices an increa	se of breathing
				o The filter becomes visibly dirty		
				o The filter is physically damaged		
				· Or at a minimum of every 30 days in	clusive of the above requi	rements.
Installation/Removal of Electrical	General Requirements	Electrica Arc Flash	al Shock; h	 Ensure power is isolated, performing and cable/conductors 	a live dead live test to an	y equipment, devices
Equipment, Cables, and Accessories				 Ensure LOTO is applied and verified and accessories 	prior to accessing existing	g Electrical equipment
				 Always perform the required indeper 	ndent zero energy verificat	tion
				· Arc Flash PPE shall be worn where	exposure exists	
				· Ensure installations comply with site	procedures and regulation	ns
				· Cables and leads are installed with t	ne minimum 7' clearance	above floor level
				· Cables are installed on insulated nor	n-conductive supports	



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Activity	Sub-Activity	Hazard	•	Control		•		
				Ensure testing is not crews and other workers		aded area, to ensure	work area is safe for work	
				Ensure electrical education disconnecting means:	equipment has the rec	quired safe access/eg	ress clearance to	
				o 36" to 120/208-volt				
				o 42" to 480-volt				
				cords are a tool of the tra the load (e.g., turning off	ade and craft persons the welder, tool, or h	can plug or unplug the eater)	e twist lock) extension nese cords, after shedding	
				Only Temporary P cord sets	ower Electricians car	n plug in, unplug, rout	e, or relocate 480-volt	
Vibration Producing Equipment and Activities	General Requirements	Hand/Arı	m Vibration	Do not exceed the Hand-Arm Vibration Leve shift. Contact IH if you ar shift	els. Note that these li		ver the course of a work	
				Take breaks from the source of the vibration every hour – perform a different task or rotate with a co-worker				
				 Check tools before repaired to avoid increas 			perly maintained and ear	
				 Avoid over-grippin 	g or forcing a tool or	work-piece more than	is necessary	
				· Encourage good b	lood circulation by:			
				o Keeping warm and d	ry by dressing approp	oriately		
				 Massaging and ex 	ercising the fingers d	uring work breaks.		



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Activity	Sub-Activity	Hazard		Control				
Defeating Safety Devices (Life Critical Activity)	Guards / Safety Protection Devices	Unsafe Conditions		Never Disable, bypass, modify, or remove any authorization from the Site Manager and ES&	y safety protection devices without written H Manager. This includes, but it's not limited to:			
Childa Activity)	Devices			Disconnect load indicators				
				· Remove Guards or handles from rotating	ng equipment or tools			
				· Fix or lock triggers and power switches	to keep them in the "on" position			
				Hardwire electrical wires into outlets				
				Use damaged or defective equipment and/or tools				
				· Skip or bypass required inspections before using equipment and/or tools				
				Operate equipment without deploying outrigger pads when they are required				
Post-Installed Concrete Anchors	General Requirements	Release of Hazardous Energy Electrical Hazard Property Damage		Personnel shall be trained and qualified perform PICA installations.	d (as required by the Project specifications) to			
				PICA activities shall be documented on CFN-1081.				
				Regarding embedded item reviews:				
				Reviews are required for the following concrete excavations:				
				Depths greater than 1-inch from the cor	ncrete surface when non-carbide tooling is used			
				Depths greater than 4-inches from the control of the control	concrete surface when carbide tooling is used			
				NOTE: For non-permanent installations, an In Lead Civil Field Engineer (LCFE) has evaluate and the concrete excavation approved, a drill	ed the scope. Once the evaluation is complete			
				A drill stop (or similar device) shall be used to prevent damage to embedded items as follows:				



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Activity	Sub-Activity	Hazard		Control	•			
				 Non-carbide tooling and carbide toolin carbide head) shall utilize a drill stop at all tir prevent unauthorized use 				
				2 Cutter head carbide tooling shall util 4-inches from the concrete surface	ize a drill stop for concre	ete excavation depths >		
				Drill stops may be turned off (for both	non-carbide and carbide	e tooling):		
				o When permitted by design				
				After the condition has been evaluated by the FE and verbal authorization has been given to proceed. FE inspection is required prior to installing anything in the excavation				
Post-Installed Concrete Anchors	Electri		of us Energy Hazard Damage	 Craft personnel shall lay out the concr on the design documents using survey contr tight tolerances, templates are recommended 	ols. For complex installa	ations or installations with		
		Floperty	Damage	· If a location device (i.e., rebar scanner or ground penetrating radar) cannot be utilized due to adjacent interferences, 1/4-inch diameter pilot holes may be used.				
				· When practical, it is recommended for the RS (or designee) to use a locating device (i.e., rebar scanner or ground penetrating radar) for locating embedded items (i.e., reinforcing, pipe, conduit, etc.) or drill pilot holes to establish a pattern within the area where the PICA(s) is to be installed.				
Post-Installed Concrete Anchors	Drilling Excavation	Release of Hazardous Energy Electrical Hazard Property Damage		Ensure that drill stops are obtained and used when required in accordance with the requirements.				
				o If an embedded item is encountered, stop drilling/excavating and notify the FE for resolution prior to continuation.				



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Activity	Sub-Activity	Hazard	•	Control				
Construction Blind Penetrations	General Requirements	Electrica	us Energy	This Section applies to any aboveground co concrete walls and slabs, when the following 1. The potential exists for contacting u	two conditions exist:			
		roporty	Damago	commodities (including drywall studs).				
				 2. The tool(s) or person(s) involved wi where direct visual confirmation of the location or permanent plant commodities is not achie 	on of enclosed/hidden h	ysically accessing areas nazardous energy sources		
				Exceptions:				
				Penetrations limited to the thickness of blind cavity do not require a blind penetration screws or using a drill stop to limit the depth	n permit (BPP). Exampl			
				dance with Y17-95-64- eting blind penetration ent damage or personal				
Francis Horord	Mariana Astinitias	Mussula	alialatal	Contact FC911/III / Dadio, Channel 4) to avo	licata variante anticitar	if any of the following riels		
Ergonomic Hazard Activities	Various Activities	Musculo: Disorder		Contact ES&H/IH (Radio: Channel 1) to eval factors are encountered.	luate your work activity	if any of the following risk		
				Risk Factors				
				The risk of musculoskeletal disorder (MSD) injury depends on work positions and postures, how often the task is performed, the level of required effort and how long the task lasts. Risk factors that may lead to the development of MSDs include:				



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Activity	Sub-Activity	Hazard	Contro	ıl		•	
			or pulling tools. Figure 1. Time. Use above a bent, or control of the lime. I as the lime. I increase	Performing the of motions cont Working in awlasing positions shoulder height retwisting the to Localized presentand) against he Cold temperate the potential	e same or similar ta inually or frequently kward postures or that place stress on the kneeling, squatting tres while lifting. sure into the body hard or sharp edges ures. In combination for MSDs to develop	les include lifting heavy of materials, or maintaining of asks repetitively. Perform for an extended period of the body, such as prolong, leaning over a counter, or part. Pressing the body of the about the process of the about the process of the about the process of the about the with any one of the about the with a chilled product or	ming the same motion or f time. ure for long periods of ged or repetitive reaching using a knife with wrists or part of the body (such ammer. ve risk factors may also the operations in
			Hand-a tools m hands a hamme hands. must be	arm vibration ca ore difficult to cand arms result or drills, portable The effects of value exerted for a	n damage small cap control. Hand-arm vi ting in increased for e grinders, chainsav vibration can damag task.	pillaries that supply nutrie bration may cause a work ce exertion to control han ws) in much the same way ge the body and greatly in sk factors. May place wo	ker to lose feeling in the d-powered tools (e.g., y gloves limit feeling in the crease the force which



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Activity	Sub-Activity	Hazard	•	Control				
Orbital Welding (i.e., Swagelok)	Orbital (autogenous)	Electric S Burns	Shock	Orbital gas tungsten au use this equipment.	rc welding (GTAW) c	an be hazardous. Only o	qualified persons should	
	Welding	Fire Eye Dam	nage	After welding, the work piece, weld head, electrode, fixture block, and collets can be extremely hot and may cause burns.				
				The M200 power supp	ly has no internal ser	viceable parts and must	not be disassembled.	
				Keep all panels and co	le connector, electrode, or g the weld process.			
				Frequently inspect input power cord for damage or bare wiring—replace immediately if damaged.				
				Properly unplug the po	wer cord. Grasp the	plug to remove it from th	ne receptacle.	
				Shut off gas supply wh	en not in use.			
				Use only with enclosed Swagelok weld heads, which minimize exposure to ultraviolet and infrared rays.				
				Do not use extension cords that are in poor physical condition or have insufficient current capacity. Failure to do so can pose fire and shock hazards.				
Tungsten Grinder (i.e., Sharpie DX,	Sharpening non- thoriated	Electric S Laceration	ons	Visually inspect the grinder to ensure the motor, power cord, grinding head and related components are all in good working condition.				
Piranha III)	Tungsten Electrodes	Caught Betwe	Between	Ensure the proper collet size is selected for the diameter of tungsten to be ground; two collets are stored in the top of the head assembly.				
				Handle the equipment with care especially when cleaning to avoid dispersal and inhalation of grinding dust.				
				Grinder is designed to	grind tungsten electr	odes only.		



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Activity	Sub-Activity	Hazard	•	Control			
				Do not plug grinder into an electrical o	utlet if cord is frayed or cut.		
				Do not unscrew grinder head while the	machine is in operation.		
				Remove plug from electrical outlet who grinder.	en changing the diamond wheel or cleaning the		
				Keep hands away from moving parts.			
				Wear protective hair covering to conta	in long hair.		
				Do not wear loose clothing neckties, ri in moving parts of the machine.	ngs, bracelets, or other jewelry, which may get caught,		
Scaffold Use (Life Critical Activity)	Scaffold User	Fall to El	rized Use levation	Never access any scaffold with Competent Person for scaffolding before	out documented evidence of inspection by a designated are each work shift		
		Below Slips and Tr	d Trips	Obey the scaffold requirements at all times			
			•	Scaffold requirements include strict ad	a proper tag that displays the current day's date. herence to the color-coded tagging system of red ution), and green (Safe for Use) tags, as appropriate		
				 Never access a red-tagged scaffold. Only authorized scaffold builders are permitted access a red-tagged scaffold, and they are required to wear fall protection 			
				 Never access a yellow-tagged s 	caffold without proper fall protection		
				Consider all scaffolds without tags as red-tagged scaffolds			
				 Never alter or modify a scaffold, unless you are a designated Competent Person, who is qualified and authorized to do so 			
				Touching-the-tag before each use to ensure a scaffold inspection has been completed for the shift			



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Activity	Sub-Activity	Hazard		Control					
				 Never access any scaffold without a doct the scaffold prior to use, looking for holes in the potential hazards 					
				Never access a red-tagged scaffold. Only and they must wear required fall protection	/ authorized scaffold	d builders are permitted,			
				Never access a yellow-tagged scaffold w	ithout 100% tie-off of	or fall protection			
				 Indicating on the scaffold request when intended use will require scaffold capacity greater than light duty (i.e., 25 pounds per square foot [psf]) 					
				Ensuring scaffold is not loaded in excess of its duty rating					
				Maintaining housekeeping and accumulation of materials to prevent dropped objects					
				Notifying scaffold erectors when pearlwed prevention controls need repair	ave, toe board, or o	ther dropped object			
				 Utilizing barricading, as required, when s toe boards) are incomplete OR when hoisting m of the scaffold 					
Scaffold Use (Life Critical Activity)	Scaffold Safety	Unautho Fall to El	rized Use evation	Climbing on scaffolding components (e.g., cups, rings, diagonal members) is not allowed					
		Below Slips and	d Trips	 Free Climbing scaffold structures in any direction above a height greater than 6 ft without using a Personal Fall Arrest System (e.g., harness and retractable lifeline) tied off to an acceptable anchor point is not allowed 					
				Ensure an adequate working surface during erection/dismantlement activities					



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Activity	Sub-Activity	Hazard		Control				
Hand & Power Tools	Hand, Air and Electrical Tools	Wheel Fa Fire Electric S Inhalatio	juipment on/Grinding ailure Shock n of Monoxide, Dioxide, ther tion Chemical	Review the applicable work activities and implement the associated work controls in JHA-00721 , <i>Hand and Power Tools</i> .				ed work controls listed
Working with Lead- Lined Drywall	Commodity Installation into Lead-Lined Walls	Exposure (Pb)	e to Lead	2. Insta pilot Never touch t thoroughly wa Thoroughly ci leaving room Absolutely no lead is being	alling commulated, a HEF alling buttern thole. their face, o ash prior to lean face, a or going how food, eatin handled	odity (unistrut, b PA vacuum attac fly screw anchor r put fingers in m touching face, m rms and hands i me g, drinking or us	hment is required during s using a HEPA vacuum nouth or nose when hand nouth or nose	during the drilling of the ling lead products and ls prior to eating, drinking, mitted in the area where



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Ensure a r	new corresponding CFN-1251, L	JPF Construction Attendance Sheet, i	s signed and inserted in th	e CWP to docume	nt JHA briefing.
PREPARER:		Anton Panev	Am Por	<u> </u>	02/28/25
		Printed N	Name/Signature		Date
APPROVAL:					
ES&H:		Robert Drake	Kalut C		02/28/25
		Printed N	Name/Signature		Date
SITE MANAGER: (DOA-CM-801768-A	214)	Christopher Hogan	Ch/Hz		03/31/25
		Printed N	Name/Signature		Date