

My signature on the corresponding CFN-1251, UPF Construction Attendance Sheet, indicates that I have read the JHA and have received answers to any questions I had relative to the JHA. My signature further indicates my willingness to comply with the provisions and requirements of the JHA.

JHA NO.:	JH	A-00725		REV:	2	ISSUE DATE:	12/30/24		
JHA TITLE:		affold Assembly and sassembly		WORK PACKAGE NUMBER:	N/A	SPECIFIC LOCATION:	N/A		
Activity	Sub-Activity	Hazard	Contro	ol					
Scaffold Assembly and Disassembly	Safety Requirements for Scaffolding	Unsafe Scaffold Conditions	with th	lds shall be designed by a qualific lat design (OSHA 1926.451[a][6]) an employer to comply with this	. Appendix A to Subpar	constructed and lo	aded in accordance bles of criteria that will		
(Life Critical Activity)	Soundaring		Scaffolds shall be erected, moved, dismantled, or altered only under the supervision and direction of a competent person qualified in scaffold erection, moving, dismantling, or alteration. Only experienced and trained employees selected for such work by the competent person (OSHA 1926.451[f][7]) shall perform such activities. Scaffolds and scaffold components shall be inspected for visible defects by a competent person before each work shift, and after any occurrence that could affect a scaffold's structural integrity (1926.451[f][3]).						
			Each scaffold and scaffold component shall be capable of supporting, without failure, its own weight and at least four times the maximum intended load applied or transmitted to it (OSHA 1926.451[a][1])						
			4:1 sha	orted scaffolds with a height to bas all be restrained from tipping by g 151[c][1]).					
			the clo member m) or le scaffol installe	ties, and braces shall be installed beest horizontal member to the 4: ers every 20 ft (6.1 m) or less the ess thereafter for scaffolds greated ds shall be no further than the 4: ed at each end of the scaffold and (not both) towards the other (Control of the scaffold)	I height and be repeate reafter for scaffolds 3 ft er than 3 ft (0.91 m) wid I height from the top. S I at horizontal intervals	ed vertically at local (0.91 m) wide or le le. The top guy, tie, uch guys, ties, and not to exceed 30 ft	tions of horizontal ess, and every 26 ft (7.9 , or brace of completed I braces shall be		
				rted scaffold poles, legs, posts, fr adequate firm foundation (OSHA		all bear on base pla	ates and mudsills or		

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Activity	Sub-Activity	Hazard	Contro	ol		1				
				gs shall be level, sound, rigid, a cement (OSHA 1926.451[c][2][i]		the loaded scaffol	d without settling or			
				ble objects shall not be used to s , concrete blocks, or other unsta	orm units (OSHA 1	926.451[c][2][ii]) (e.g.,				
			All scaffold access ladders shall extend at least 36 in. above the platform, or an equivalent safe acces (e.g., grab bars or rails). Ladders shall be positioned so that their bottom rung is not more than 12 in. above the scaffold support level.							
			Swing	gates, or equivalent, should be	used integral to the scaff	old guardrail syste	m.			
				hook-on and attachable ladders hall have rest platforms at 35 ft						
			top of the lad stay re	affold decks 20 ft (6.1 m) in heighthe ladder unless there is a restolder. The self-retracting lanyard etracted when not in use (2HO-Ection Program Guideline).	platform below the 20-ft econnector shall be affixed	elevation or anothod with a tagline to	er work deck to exit off allow for the lanyard to			
			used,	earance between scaffolds and dismantled, altered, or moved s come closer to exposed and en	uch that they are or any c	onductive materia				
				Insulated Lines – Less than 300 0 ft (3.1 m) plus 0.4 in. (1.0 cm)			ft (3.1 m) More than 50			
				ulated Lines – Less than 50 kV - ch 1 kV over 50kV (OSHA 1926.		50 kV – 10 ft (3.1 i	m) plus 0.4 in. (1.0 cm)			
			materi	yees shall be prohibited from wa al except as necessary for remo responsibility to inspect before	val of such materials (OS					



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				on or from scaffolds is prohibi nined that it is safe for employ			petent person has			
			employees are protected by a personal fall arrest system or wind screens. Windscreens shall not be used unless the scaffold is secured against anticipated wind forces imposed (OSHA 1926.451[f][12])							
			Guardrails, midrails, and toe boards must be placed on all open sides of platforms more than 6 ft (1.83 m) above ground or floor. The toprail must be placed 38–45 in. (96–114 cm) high (with minimum 200 pound [91Kg] toprail capacity) with a midrail placed halfway between the scaffold planking and the toprail. Toe-boards must be at least 3.5 in. (9 cm) high. 4-in. (10 cm) toe boards are preferred. Referen OSHA 1926.451 (4)(iii) and (iv), (v) for midrail applications.							
			space streng	ardrails and toe boards shall between the toe board and s th to nominal 1 in. X 4 in. (2.5 926 Subpart M, Fall Protection	caffold deck. Toe boards s 4 cm x 10.16 cm) construc	hall be built from m	aterials equivalent in			
			netting	e persons are required to work g, or equivalent, between toe secure and strong enough to l sary.	board and the toprail. This	netting must be att	ached in such a way as			
			supported suppor	rms shall be tightly planked forts between 6 in. (15.24 cm) a of the plank to prevent slippa and certified and stamped as ation as an equivalent: metal	and 12 in. (30.5 cm). A clea ige. All wood scaffold plant scaffold grade lumber. Oth	at or equivalent sha king shall be a mini	Il be used on the bottom mum of nominal 2 in. X			
			Scaffo	lds should not block or preve	nt access to fire protection	and/or safety equip	oment.			
			Persor	nnel shall be prohibited from ເ	using any untagged scaffol	d.				
1			Scaffo	ld erectors shall comply with	fall protection requirements	S				



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			adjusti	ing screws shall be installed or ing screws with casters is prolited, unless built for the scaffo	nibited. Extending adju	usting screws beyond 1					
			Scaffolds should be properly braced with cross braces and/or diagonal braces to laterally secure v members. The length of cross braces should automatically square and align vertical members so t erected scaffolds are always plumb, square, and rigid.								
				ng or mixing of products of dif not occur unless physical dime			ole or fabricated fame)				
			Scaffo	lds should be cleaned off upo	n completion of daily v	work by the craft using	the scaffold.				
			A toe b	poard should never be used to	aid access to a work	ing platform grab bars	should be used instead.				
			Tools	or materials shall be removed	or secured so they ca	annot fall or roll off whe	n a scaffold moved.				
				esponsible supervisor using th nulate in quantities that create			debris do not				
			Scaffo	lds should be checked before lingly.	each work shift for qu	uality/safety and tags si	gned/updated				
				rails shall be surfaced to prev nt snagging of clothing.	ent injury to an emplo	yee from punctures or l	acerations and to				
				dismantling scaffold structure ed to prevent damage to scaffo							
			Acces	s scaffolds shall not be used t	o store heavy materia	ls.					
			shall b	suspension rope, including co be capable of supporting, with hitted to that rope (OSHA 192	out failure, at least six						



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Activity	Sub-Activity	Hazard	Contro	ol			
			capabl transm times t	suspension rope, including connile of supporting, without failure, nitted to that rope with the scafforthe stall load of the hoist, which is shall be inspected for defects be	at least six times the r ld operating at either ever is greater (OSHA	maximum intended loather the rated load of the hand 1926.451[a][4]).	ad applied or noist, or two (minimum)
				ence that could affect a rope's i			
			welding thimble rope at The su the hoi The point does protect welding this co in serie lead is uninsu 1926.4	luce the possibility of welding cug from suspended scaffolds, the shall be used to attach each sind any additional independent luspension wire rope shall be covist. If there is a tail line below the ortion of the tail line that hangs for not become grounded (OSHA tive covers (OSHA 1926.451[f][g process, a grounding conduct or shall be at least the size with the welding process or the disconnected at any time, the valuated welding lead shall not be a state of the state	e following precautions uspension rope to its lanes from grounding slatered with insulating me hoist, it shall be insuree below the scaffold 1926.451[f][17][ii]) Ead 17][iii]) In addition to a for shall be connected the of the welding proceing work piece (OSHA) welding machine shall allowed to contact the	s shall be taken, as aphanging support. Exceptall be insulated (OSI) naterial extending at least to prevent control shall be guided or reach hoist shall be cove work lead attachmen from the scaffold to the swork lead, and this 1926.451[f][17][iv]) If be shut off and an acceptall scaffold or its suspersisted.	oplicable: An insulated ess suspension wire HA 1926.451[f][17][i]) east 4 ft (1.2 m) above act with the platform. Italians that red with insulated at required by the he structure. The size of a conductor shall not be the scaffold grounding stive welding rod or asion system (OSHA)
				employee on a single-point or tw nal fall arrest system and guardr			II be protected by both a



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Activity	Sub-Activity	Hazard	Contro	ol		1	
			registe	eated frame scaffolds over 125 ft (3 ered professional engineer, and sh A 1926.452[c][6]).			
			registe	and coupler scaffolds over 125 ft (ered professional engineer, and sh A 1926.452[b][10]).			
			(5.1 cn than 4 more t	t duty tube and coupler scaffold sh m) outer diameter (O.D.) steel tube ft (1.22 m) apart by 10 ft (3 m) ald than 6 ft 6 in. (1.98 m) vertically. C alent load. No dissimilar metals sh	e, aluminum tube ong the length of other structural m	, or pipe. The posts shal the scaffold. The runner etals, when used, must b	l be spaced no more s shall be spread no
			cm) O. m) alor Posts : bearer (1.98 r	dium duty tube and coupler scaffol i.D. steel tube, aluminum tube, or possible ing the length of the scaffold shall spaced not more than 4 ft (1.22 m rs of nominal 2 in. (5.1 cm) O.D. si m) vertically. Other structural metal illar metals shall be in contact with	oipe. Posts space have bearers of r) apart by 8 ft (2. eel tubing. The rolls, when used, m	ed not more than 6 ft (1.8 nominal 2.5 in. (6.35 cm) 4 m) along the length of unners shall be spread r	33 m) apart by 8 ft (2.4 O.D. steel tubing. the scaffold shall have no more than 6 ft 6 in.
			cm) O. (1.83 r runner	vy-duty tube and coupler scaffold and coupler scaff	pipe, with the pos n. (6.35 cm) O.D. ft 6 in. (1.98 m) v	sts spaced not more than steel tubing, aluminum vertically. Other structura	of ft (1.83 m) by 6 ft tube, or pipe. The al metals, when used,
			Posts	shall be accurately spaced, erecte	ed on suitable bas	ses, and maintained plur	nb.



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Activity	Sub-Activity	Hazard	Contr	Control						
			horizo	bracing shall be installed acros ntally and every fourth runner v runners upward to the next out	ertically. Such bracir					
			45-deg node p duplica installe	udinal diagonal bracing on the gree angle from near the base point of the scaffold. Where the ated beginning at every fifth poed from the last post extending achment of this bracing to the	node point of the first longitudinal length o st. In a similar manne back and upward to	t outer post upward to the of the scaffold permits, se er, longitudinal diagonal ward the first post. Whe	ne top working platform uch bracing shall be bracing shall also be			
			racking autom	lds shall be braced by cross, h g or collapse of the scaffold an atically square and align vertica I rest on a level surface. All bra	d to secure vertical mal members. Scaffold	nembers together latera Is shall be plump, level,	lly so as to and squared, and			
			equiva	ld casters and wheels shall be llent means, to prevent movem A 1926.452[w][2]). Where feasi	ent of the scaffold wi	hile the scaffold is used				
				al force used to move the scaffort (1.5 m) above the supporting			practicable, but no more			
			is desi	eight to base width ratio of the signed and constructed to meet l52[w][6][ii]).						
				er or stairway shall be provided d and so located that when in						
				lds in use by any persons shal s shall be locked to prevent any		footing and shall stand	plumb. The casters or			
			Emplo	yees shall not be allowed on se	caffolds while they ar	re being moved from on	e location to another.			



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Scaffold Assembly and Disassembly (Life Critical Activity)	Passing Material Overhead	Eye Irritation Foreign Object in Eye	<u>Requir</u>		ing scaffold assem ad, must wear site	ffold construction and de hbly or disassembly activ issued spoggles or face	ities, where material is
Scaffold Assembly and Disassembly (Life Critical Activity)	Passing Material Overhead	Ergonomics, Line- of-fire	<u>Interm</u>	while transitioni	ist have an interme ng scaffold materia	ediate scaffold platform e	
Manual Material Handling	Pallet Jack Use	Muscle Strain/Sprain Ergonomics Pinch Points Crushed By Struck By Caught Between	·	Do not overload the machine. B excess load causing product fa Use as intended only. Do not us Always load the machine evenly Keep clear of fork and load whil Only use on flat, level surface a Never leave a loaded machine Inspect before every use do not	ilure ie machine to supp and centrally e raised ble to withstand we unattended the loa use if parts are loc	eight of machine and load d must always be lowere ose or damaged.	d d when not in use
Manual Material Handling	Manual Material Handling	Muscle Strain/Sprain Ergonomics Pinch Points	and co	Supervisors will be trained in the onducting basic risk assessment where manual handling is unaverthe FLHA process and follow under the FLHA process and follow under the following the	s for material hand oidable, the super o with employees I energy, or loose it en stacking materia	Iling work visor will conduct an infor before work starts tems prior to unloading	



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Activity	Sub-Activity	Hazard	Control						
			UPF E	To understand safe lifting limits du Ergonomics Lifting Guidelines					
Dropped Object Prevention	General Requirements	Dropped Objects	Review the applicable work activities and implement the associated work controls listed in JHA-00715 , <i>Dropped Object Prevention</i>						
Personal	Hearing	Noise	-	Refer to ML-SH-801768-A011, So	ound Levels of Cor	mmon Construction Pov	ver Tools		
Protective Equipment	Protection - Noise Levels			Wear approved single hearing pro	tection devices wi	ith a minimum NRR of 2	21		
(PPE)	Between			Barricade and Signage:					
	Eighty-Five (85) and Ninety-Nine			on the barricade to establish the eighty-five (85) dBA boundary around the work area					
	(99) dBA.			ontact Industrial Hygiene to evalua losed areas.	te noise levels for	new/changed work acti	vities or when working		
Personal Protective	Hearing	Noise	· Reference ML-SH-801768-A011 Sound Levels of Common Construction Power Tools						
Equipment (PPE)	Protection - Noise Levels over One-		· At a minimum, wear single hearing protection devices with NRR of 33 (i.e. red, white and blue foam earbuds) AND ear muffs						
(PPE)	Hundred (100) dBA			Contact IH or ES&H Representati ing in the activity	ve if the anticipate	ed noise levels are grea	ter than 114dBA prior to		
	(100) dbA		Use employee and or job rotation to reduce the time of exposure. When performing activitie enclosed spaces such as enclosed cells, pits, vaults or other similar spaces that may adversely a noise levels or where multiple noise sources are present contact ES&H for further evaluation						
				Barricade and Signage:					
			o Install danger barricade tape with danger signs or tags to identify the one hundred (100) dBA boundary area						
			o Identify area outside of danger barricade with caution single hearing protection required signs. Contact IH to evaluate size of these boundaries						
			o Co	ontact IH to evaluate noise levels f		ork activities or when w	orking in enclosed		
			areas.						



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Barricades and Signs (Life Critical Activity)	General Requirements	Improper Hazard Control and Communication		v the applicable work activities an , <i>Barricades, PPE, FLHA</i>	d implement the associ	ated work controls	ilisted in JHA -			
Field Level Hazard Assessment (FLHA)	Field Level Hazard Assessment Process	Unidentified and Unmitigated Hazards	when renviror	FLHA is a pre-task briefing that m new tasks are undertaken. It is a p nmental, safety, and health risks a rocess must not replace, or be a s	process of employee pa and hazards associated	rticipation to ident with their planned	ify and mitigate			
Field Level Hazard Assessment	Implementing Field Level Hazard	Unidentified and Unmitigated Hazards	JHA process must not replace, or be a substitute for, the daily FLHA process. Prior to beginning work activities each day or after an extended break or interruption (e.g., shift cha weekend), perform the following: Perform a Walkdown and review the work location with involved personnel							
(FLHA)	Assessment		elimina	Review area hazards to ensure thate/reduce them	ey are identified and ha	azard controls/miti				
				Ensure there are no new hazards		trolled by the appi	oved JHA			
			Using	UCN-23552, perform the following	j :					
			o Co	nduct a FLHA briefing with the wo	ork crew and support di	sciplines				
			o Re	solve any issues/concerns with th	e work crew					
				t and discuss the scope of work, as be performed	anticipated hazards, an	d controls/mitigation	on measures for the			
			o En	sure personnel document particip	ation in the "Employee'	' section of UCN-2	3552			
			o Co	nduct appropriate FLHA briefings	when any of the follow	ing conditions exis	t:			
				The work area changes						
				Personnel with different classifica	tions will be working in	close proximity				
				Differing types of work are perforr	ned in close proximity					
				The work activity changes						
				The Responsible Superintendent	deems it necessary					
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Activity	Sub-Activity	Hazard	Contro	ol		•			
Work at Heights (Life Critical	General Requirements	Fall to Elevation Below	the end be con Review	Turn in completed forms (i.e., U d of each shift at the designated inpleted before submitting these w the applicable work activities a , Elevated Work	collection points. The forms to UPF DMC.	end of shift review/de	e-briefing section must		
Activity) Ladders	Ladder Use	Fall to Elevation	Inspec	at ladders prior to use to verify:					
		Below Dropped Objects	All hardware and fittings are securely attached and the movable parts operate freely without binding or undue play Ladder rungs are free from grease, oil, mud, and other materials Ladder safety feet and other auxiliary equipment are in good condition						
			faulty e	Ladder does not have any broke equipment			ide rails, or any other		
			When using a ladder: - Do not use ladders in any manner other than their intended purpose - Two or more people will not work from the same ladder unless it is specifically designed for two peo - Place portable ladders on a level and stable surface and secure them or have them held by anothe person to prevent slipping - Personnel shall face the ladder when ascending or descending and use both hands to grasp the lad - Do not carry materials or tools in hands while ascending or descending ladders - If working from portable ladders, then remain within the confines (side rails) of the ladder - Prevent unauthorized entry in the area below the ladder with barricades or flagging when overhead hazards are present during ladder use - Do not stand on the platform or top step of a stepladder (i.e., top two steps) - Do not sit on or straddle a stepladder to perform work - When accessing another elevation, extend the top of the ladder 36 inches beyond the upper landing surface. If this is not possible because of the ladder's configuration, install a grab rail(s) 36 inches ab the landing to help personnel mount and dismount the ladder						
Ladders	Ladder	Fall to Elevation	•	Ladders that do not have the cu	rrent quarterly color co	de marking shall be	tagged out of service at		
	Inspection	Below	ine po	int of discovery using a "Do Not	Use tag until inspected	and color coded	D 44 (44		



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		Dropped Objects		Ladders that are damaged or deery using a "Do Not Use" tag ar			service at the point of			
Ladders	Ladder Storage	Fall to Elevation Below Dropped Objects	ladder	When not in use, store portable is away from excessive heat and Other materials are not to be st	d in areas with good		and direct sunlight store			
Ergonomic Hazard Activities	Various Activities	Musculoskeletal Disorder Injury	Contac encour Risk F		to evaluate your wo	ork activity if any of the fo	ollowing risk factors are			
			The risk of musculoskeletal disorder (MSD) injury depends on work positions and postures, how of the task is performed, the level of required effort and how long the task lasts. Risk factors that may to the development of MSDs include: Exerting excessive force. Examples include lifting heavy objects or people, pushing or pull heavy loads, manually pouring materials, or maintaining control of equipment or tools.							
			•	Performing the same or simil as continually or frequently for a	ar tasks repetitive	ly. Performing the same				
			positio	Working in awkward postures ons that place stress on the boding, squatting, leaning over a col	or being in the so	ame posture for long ped or repetitive reaching a	above shoulder height,			
				Localized pressure into the best hard or sharp edges, or using			ody (such as the hand)			
			potenti	Cold temperatures. In combin- ial for MSDs to develop. For ex- ssing occur with a chilled produce	ample, many of the	operations in meatpacki				
			vibration control increase chains	Vibration, both whole body and can damage small capillaries. I. Hand-arm vibration may caus sed force exertion to control hat caws) in much the same way glody and greatly increase the force.	that supply nutrier e a worker to lose f nd-powered tools (e ves limit feeling in	nts and can make hand to reeling in the hands and a e.g., hammer drills, porta the hands. The effects of	ools more difficult to arms resulting in ble grinders,			



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			· Combined exposure to several risk factors. May place workers at a higher risk for MSDs than does exposure to any one risk factor.					
Hand & Power Tools	Hand, Air and Electrical Tools	Improper Use of Tools/Equipment Laceration/Grinding Wheel Failure Fire Electric Shock Inhalation of Carbon Monoxide, Nitrogen Dioxide, and/or Other Combustion Gases, Chemical Asphyxiation Struck-by Abrasion		v the applicable work activities a , Hand and Power Tools	nd implement the	associated work controls	listed in JHA -	
Portable Circular Saws	Portable Circular Saws	Laceration	Portable, power-driven circular saws shall be equipped with guards above and below the base plate or shoe The lower guard will cover the saw to the depth of the teeth, except for the minimum arc required to allow proper retraction and contact with the work The lower guard will automatically return to the covering position when the blade is removed from the work					
Scaffold Assembly and Disassembly (Life Critical Activity)	Scaffold Modification or Disassembly	Dropped Objects Respiratory Hazard Eye Irritation Trips and Falls		o performing scaffold modification Housekeeping is acceptable (If this is not the case, pause a Lighting (illumination) in the a supervisor to coordinate with	(i.e., excessive ac and contact your s rea is acceptable.	cumulation of dust and de supervisor to coordinate th . If this is not the case, pa	ne clean-up. use and contact your	



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Ensure a new corresponding CFN-1251, UPF Construction Attendance Sheet, is signed and inserted in the CWP to document JHA briefing.										
PREPARER:		Nicholas Prewitt			12/30/24					
			Date							
APPROVAL:										
ES&H:		Anton Panev	Am Par	V	12/30/24					
			Printed Name/Signature	Date						
SITE MANAGER: (DOA-CM-801768-A214)		Dustin Reddick	084	/ . / Le	12/30/24					
,			Date							